

Tabela de Programas e Impedâncias

Semi automáticas



ART./ITEM 296

		PROGRAM	
		00 MANUAL	
AlMg 5 5356 – Ø 1,0mm	Argon	01	
AlMg 5 5356 – Ø 1,2mm	Argon	02	
FE – Ø 0,6mm	Argon+CO2 20%	03	
FE – Ø 0,6mm	CO2 100%	04	
FE – Ø 0,8mm	Argon+CO2 20%	05	
FE – Ø 0,8mm	CO2 100%	06	
FE – Ø 1,0mm	Argon+CO2 20%	07	
FE – Ø 1,0mm	CO2 100%	08	
FE – Ø 1,2mm	Argon+CO2 20%	09	
FE – Ø 1,2mm	CO2 100%	10	
Inox – Ø 0,8mm	Argon+CO2 2%	11	
Inox – Ø 1,0mm	Argon+CO2 2%	12	

ART./ITEM 297

		PROGRAM			
		00 MANUAL	 	 	 
AlMg 5 5356 – Ø 1,0mm	Argon	01			1/1 ÷ 3/7
AlMg 5 5356 – Ø 1,2mm	Argon	02			1/1 ÷ 4/7
AlMg 5 5356 – Ø 1,6mm	Argon	03			1/1 ÷ 4/8
FE – Ø 0,8mm	Argon+CO2 20%	04		1/1 ÷ 2/2	2/3 ÷ 4/6
FE – Ø 0,8mm	CO2 100%	05	1/1 ÷ 2/8	3/1 ÷ 4/6	
FE – Ø 1,0mm	Argon+CO2 20%	06		1/1 ÷ 3/4	3/5 ÷ 4/8
FE – Ø 1,0mm	CO2 100%	07	1/1 ÷ 3/1	3/2 ÷ 4/8	
FE – Ø 1,2mm	Argon+CO2 20%	08		1/1 ÷ 3/5	3/6 ÷ 4/8
FE – Ø 1,2mm	CO2 100%	09		1/1 ÷ 4/2	4/3 ÷ 4/8
Inox – Ø 0,8mm	Argon+CO2 2%	10	1/1 ÷ 2/1	2/2 ÷ 4/1	
Inox – Ø 1,0mm	Argon+CO2 2%	11	1/1 ÷ 1/8	2/1 ÷ 4/6	
Inox – Ø 1,2mm	Argon+CO2 2%	12	1/1 ÷ 1/5	1/6 ÷ 4/8	



Tabela de Programas e Impedâncias

Semi automáticas



ART./ITEM 288

		PROGRAM		
			 	 
		00 MANUAL		
AlSi 12 4047 – Ø 0,8mm	Argon	01		1/1 ÷ 2/3
AlMg 5 5356 – Ø 0,8mm	Argon	02		1/1 ÷ 1/8
AlSi 12 4047 – Ø 0,9mm	Argon	03		1/1 ÷ 2/4
AlMg 5 5356 – Ø 0,9mm	Argon	04		1/1 ÷ 1/8
AlSi 12 4047 – Ø 1,0mm	Argon	05		1/1 ÷ 2/4
AlMg 5 5356 – Ø 1,0mm	Argon	06		1/1 ÷ 2/3
Fe – Ø 0,6mm	Argon+CO2 20%	07	1/1 ÷ 2/2	
Fe – Ø 0,6mm	CO2 100%	08		1/1 ÷ 2/4
Fe – Ø 0,8mm	Argon+CO2 20%	09	1/1 ÷ 2/8	
Fe – Ø 0,8mm	CO2 100%	10		1/2 ÷ 2/8
Fe – Ø 0,9mm	Argon+CO2 20%	11	1/1 ÷ 2/8	
Fe – Ø 0,9mm	CO2 100%	12		1/2 ÷ 2/8
Fe – Ø 1,0mm	Argon+CO2 20%	13	1/1 ÷ 1/3	
Fe – Ø 1,0mm	CO2 100%	14		1/2 ÷ 2/8
Fe – Ø 1,2mm	Argon+CO2 20%	15		1/1 ÷ 2/8
Fe – Ø 1,2mm	CO2 100%	16		1/3 ÷ 2/8
Inox – Ø 0,8mm	Argon+CO2 2%	17	1/1 ÷ 1/6	1/7 ÷ 2/6
Inox – Ø 0,9mm	Argon+CO2 2%	18	1/1 ÷ 1/4	1/5 ÷ 2/8
Inox – Ø 1,0mm	Argon+CO2 2%	19	1/1 ÷ 2/8	
CU/SI 3% Ø 0,9mm	Argon	20	1/1 ÷ 2/7	



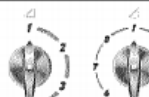
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Tabela de Programas e Impedâncias

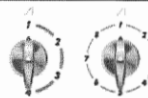
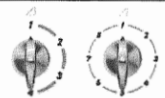
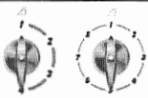
Semi automáticas



ART./ITEM 299

		PROGRAM			
					
		00 MANUAL			
AlMg 5 5356 – Ø 1,0mm	Argon	01			1/1 ÷ 3/7
AlMg 5 5356 – Ø 1,2mm	Argon	02			1/1 ÷ 4/4
AlMg 5 5356 – Ø 1,6mm	Argon	03			1/1 ÷ 4/1
FE – Ø 0,8mm	Argon+CO2 20%	04		1/1 ÷ 2/6	2/7 ÷ 4/3
FE – Ø 0,8mm	CO2 100%	05	1/1 ÷ 2/4	2/5 ÷ 4/4	
FE – Ø 1,0mm	Argon+CO2 20%	06		1/1 ÷ 3/4	3/5 ÷ 4/8
FE – Ø 1,0mm	CO2 100%	07	1/1 ÷ 2/5	2/6 ÷ 4/8	
FE – Ø 1,2mm	Argon+CO2 20%	08		1/1 ÷ 3/3	3/4 ÷ 4/8
FE – Ø 1,2mm	CO2 100%	09	1/1 ÷ 2/4	2/5 ÷ 4/8	
FE – Ø 1,6mm	Argon+CO2 2%	10		1/1 ÷ 2/8	3/1 ÷ 4/8
FE – Ø 1,6mm	CO2 100%	11	1/6 ÷ 2/2	2/3 ÷ 4/8	
Inox – Ø 0,8mm	Argon+CO2 2%	12	1/1 ÷ 2/5	2/6 ÷ 3/8	
Inox – Ø 1,0mm	Argon+CO2 2%	13	1/1 ÷ 1/8	2/1 ÷ 4/4	
Inox – Ø 1,2mm	Argon+CO2 2%	14	1/1 ÷ 1/7	1/8 ÷ 4/6	
FC (Metal) FE – Ø 1,2mm	Argon+CO2 20%	15		1/1 ÷ 2/6	2/7 ÷ 4/8
FC (Basic) FE – Ø 1,2mm	Argon+CO2 20%	16		1/1 ÷ 3/3	3/4 ÷ 4/8
FC (Rutil) FE – Ø 1,2mm	Argon+CO2 20%	17		2/3 ÷ 3/1	3/2 ÷ 4/8

ART./ITEM 300

		PROGRAM			
					
		00 MANUAL			
AlMg 5 5356 – Ø 1,0mm	Argon	01			1/1 ÷ 3/7
AlMg 5 5356 – Ø 1,2mm	Argon	02			1/1 ÷ 4/7
AlMg 5 5356 – Ø 1,6mm	Argon	03			1/1 ÷ 4/8
FE – Ø 0,8mm	Argon+CO2 20%	04		1/1 ÷ 2/2	2/3 ÷ 4/6
FE – Ø 0,8mm	CO2 100%	05	1/1 ÷ 2/8	3/1 ÷ 4/6	
FE – Ø 1,0mm	Argon+CO2 20%	06		1/1 ÷ 3/4	3/5 ÷ 4/8
FE – Ø 1,0mm	CO2 100%	07	1/1 ÷ 3/1	3/2 ÷ 4/8	
FE – Ø 1,2mm	Argon+CO2 20%	08		1/1 ÷ 3/5	3/6 ÷ 4/8
FE – Ø 1,2mm	CO2 100%	09		1/1 ÷ 4/2	4/3 ÷ 4/8
Inox – Ø 0,8mm	Argon+CO2 2%	10	1/1 ÷ 2/1	2/2 ÷ 4/1	
Inox – Ø 1,0mm	Argon+CO2 2%	11	1/1 ÷ 1/8	2/1 ÷ 4/6	
Inox – Ø 1,2mm	Argon+CO2 2%	12	1/1 ÷ 1/5	1/6 ÷ 4/8	

